



## THC-175DF

### INDUSTRIAL / COMMERCIAL SPACE HEATER



Certified to / Certifié à CGA 2.14 M2011  
Conforms to / Conforme à ANSI std Z83.7 2011

Suitable for indoor or outdoor installation / Unvented / Unattended Type



**26 Benfield Drive, St.Catharines, Ontario Canada L2S 3V5**  
**(P) 905-685-4243 – (F) 905-685-0113**  
**THC-175DF OPERATING INSTRUCTIONS MANUAL**

**! GENERAL HAZARD WARNING:**

**FAILURE TO COMPLY WITH THE PRECAUTIONS AND INSTRUCTIONS PROVIDED WITH THIS HEATER, CAN RESULT IN DEATH, SERIOUS BODILY INJURY AND PROPERTY LOSS OR DAMAGE FROM HAZARDS OF FIRE, EXPLOSION, BURN ASPHYXIATION, CARBON MONOXIDE POISONING, AND / OR ELECTRICAL SHOCK.**

**ONLY PERSONS WHO CAN UNDERSTAND AND FOLLOW THE INSTRUCTIONS SHOULD USE OR SERVICE THIS HEATER.**

**IF YOU NEED ASSISTANCE OR HEATER INFORMATION SUCH AS AN INSTRUCTIONS MANUAL, LABEL, ETC. CONTACT THE MANUFACTURER.**

**! WARNING: FIRE, BURN, INHALATION, AND EXPLOSION HAZARD, KEEP SOLID COMBUSTIBLES, SUCH AS BUILDING MATERIALS, PAPER, OR CARDBOARD, A SAFE DISTANCE AWAY FROM THE HEATER AS RECOMMENDED BY THE INSTRUCTIONS. NEVER USE THE HEATER IN SPACES WHICH DO OR MAY CONTAIN VOLATILE OR AIRBORNE COMBUSTIBLES, OR PRODUCTS SUCH AS GASOLINE SOLVENTS, PAINT THINNER, DUST PARTICLES OR UNKNOWN CHEMICALS.**

**! WARNING: NOT FOR HOME OR RECREATIONAL VEHICLE USE.**

**WARNING:**

This heater is designed and approved for use in accordance with Standard ANSI Z83.7-2000 and CGA 2.14. CHECK WITH YOUR LOCAL FIRE SAFETY AUTHORITY IF YOU HAVE QUESTIONS ABOUT APPLICATIONS.

Other standards govern the use of fuel gases and heat producing products in specific applications. Your local authority can advise you about these.

FOR TEMPORARY HEAT ONLY.

FOR USE WITH VAPOUR PROPANE & NATURAL GAS ONLY.

DO NOT OPERATE IN A CLOSED OR CONFINED SPACE.

ALWAYS PROVIDE ADEQUATE VENTILATION. AIR SUPPLY – MUST BE FRESH AIR FROM OUTDOORS OR ADEQUATE INDOOR SUPPLY.

DO NOT USE OR STORE GASOLINE OR FLAMMABLE VAPOURS OR LIQUIDS IN THE VICINITY OF THE HEATER.

HEATER MUST BE INSTALLED ON A LEVEL SURFACE.

### **INSTALLATION:**

The installation of this heater shall conform with local codes or, in the absence of codes with the National Fuel Gas Code ANSI Z223.1/NFPA 54 and the Natural Gas and Propane Installation Code, CSA B149.00. This heater must be installed by a qualified gas technician, following local codes published by the authority having jurisdiction.

The installation of this heater for use with propane tank or cylinder shall conform with Local codes or, in the absence of local codes, with the Standard for the Storage and Handling of Liquefied Petroleum Gases, ANSI/NFPA 58 and the Natural Gas and Propane Installation Code, CSA B149.00.

This heater must be located at least 10ft (3m) from any propane gas cylinder.

This heater shall not be directed toward any propane gas container within 20ft (6m).

### **CONNECTING TO FUEL SUPPLY**

#### **PROPANE:**

If cylinders are used to supply the heater, no cylinders smaller than 100lb capacity shall be used. **These cylinders must supply a vapor withdrawal only.**

1. All cylinder connections must be made using a wrench to tighten the POL fitting.
2. Be sure the cylinder valve is in the closed position when connecting or disconnecting the cylinder.
3. A soap and water solution must be applied to all connections in order to leak test the system.

The gas must be turned off at the propane supply cylinder(s) when the heater is not in use. When the heater is to be stored indoors, the connection between the propane supply cylinder(s) and the heater must be disconnected and the cylinders removed from the heater and stored in accordance with Standard for the Storage and Handling or

Liquefied Petroleum Gases, ANSI/NFPA 58 and CSA B149.00, Natural Gas and Propane Installation Code.

**NATURAL GAS**

The regulator should be used if the supply pressure to the heater is above 14" WC.

Connect the regulator to the natural gas supply line.

Gas supply pressure to the heater must be a minimum of 8.5" W.C.

**PRESSURES:**

	MIN.	MAX.
LP INLET PRESSURE:	11.0" W.C.	14.0" W.C.
NG INLET PRESSURE:	8.5" W.C.	14.0" W.C.

This heater must be supplied by pressures indicated on the approval label. Over pressure may cause controls to fail.

**FUEL:** This heater will operate on propane & natural gas only. The manifold pressure is listed on the approval label.  
Any replacement parts must be purchased from the manufacturer or authorized distributor.

**HOSES:** All hoses used to connect this heater of fuel supply must be Type 1 approved propane / natural gas hose assemblies.

**ELECTRICAL:**

**WARNING  
Electrical Grounding Instructions**

This appliance is equipped with a three-prong (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle.

120v supply must be available. Please note that the motor on this unit requires 15 amps. Ensure appropriate gauge extension cord is used.

**CLEARANCE TO COMBUSTIBLES:**

TOP: 5 ft    FRONT: 2 ft    SIDES: 1 ft    REAR: 2 ft

## **MAINTENANCE:**

1. Every heater should be inspected before each use.
2. Heaters must be inspected at least annually by a qualified service person.
3. The hose assembly shall be visually inspected prior to each use of the heater. If it is evident there is excessive abrasion or wear, or the hose is cut, it must be replaced prior to the heater being put into operation. The replacement hose assembly shall be that specified by the manufacturer.
4. The appliance must be kept clear and free from combustible materials, gasoline and other flammable vapors and liquids.
5. The flow of combustion and ventilation air must not be obstructed. Be sure to check the fan assembly and ensure the motor and blade are operating properly.
6. Compressed air may be used to keep components free of dust and dirt build up.  
**Note: Do not use the compressed air inside any piping or regulator components.**

## **START UP INSTRUCTIONS:**

1. Ensure fuel selector valve on the heater is in the proper position. (Propane or Natural Gas)  
**WARNING- Operating this heater with the selector valve in the wrong position can result in personal injury or damage to the heater**
2. For LP - Connect the POL inlet on the regulator of the heater to the propane cylinder.
3. For NG – Ensure the heater is provided with a gas supply of 8.5“ WC
4. Connect power supply and remote thermostat to heater
5. Turn on fuel supply. **Verify proper position of fuel selector valve**
6. Depress the fan switch to the “ON” position. The fan motor will start and air will be pushed through the outlet of the heater.
7. Depress the burner switch to the “ON” position. The burner should ignite and hot air will be pushed through the outlet of the heater.
8. Confirm & set proper manifold pressure (see approval label)

## **TO SHUT DOWN:**

1. Close fuel supply.
2. Move "BURNER" switches to the "OFF" position.
3. Wait 2-3 minutes and move the "FAN" switch to the "OFF" position.
4. Disconnect from fuel supply.

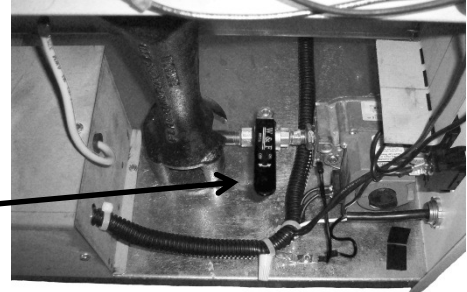
## THC-175DF SERIES TROUBLESHOOTING ANALYSIS

*PLEASE NOTE: In order to facilitate trouble shooting, unit panels have been removed in some of these pictures for ease of identification only. All panels and fasteners must be in place as provided by the manufacturer to ensure the safe and efficient operation of this gas fuelled appliance.*

### **PROBLEM: UNIT IS OVER HEATING.**

**POSSIBLE CAUSE:** Fuel selector valve is in the wrong position.  
**WARNING DAMAGE TO HEATER WILL OCCUR.**

**REMEDY:** Ensure the fuel selector valve is in the correct position as per label.  
Propane – crossing the supply pipe.  
Natural Gas – in line with the supply pipe.



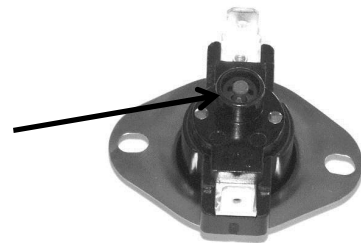
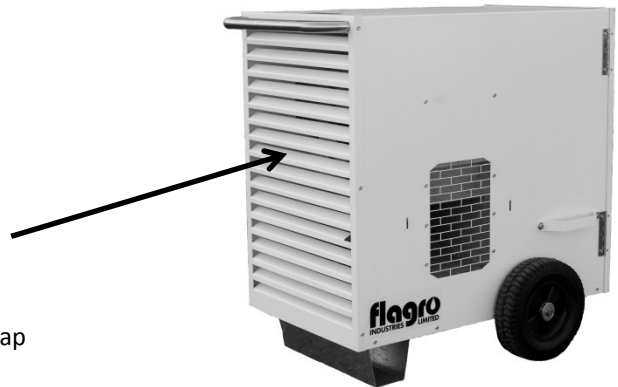
### **PROBLEM: NO HEAT, FAN OPERATES.**

**POSSIBLE CAUSE:** Rear of heater is blocked.

**REMEDY:** Ensure rear of heater is unobstructed and proper rear clearances are maintained. (see approval label for specifications)

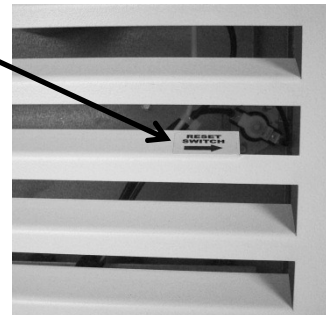
**POSSIBLE CAUSE:** If the rear of the heater is obstructed, the snap disc manual reset limit may trip and must be reset manually before the fan can operate.

**REMEDY:** The high temperature limit switch reset button is found behind the louvers on the rear of the heater, DISCONNECT THE POWER TO THE HEATER. Use a non-metallic slim tool, insert carefully through louver opening and push the “red” button to reset the switch OR remove the louvered rear panel door and push the “red” reset button. Make certain to re-close the panel before operating the appliance.



**POSSIBLE CAUSE:** Faulty On-Off switch.

**REMEDY:** Replace the switch.



**PROBLEM: HEATER WILL NO LIGHT.**

**POSSIBLE CAUSE:** Gas Supply.

**REMEDY:** Ensure required gas supply pressures are available to the heater. (see approval label for specifications).

**POSSIBLE CAUSE:** Gas Valve / Solenoid.

**REMEDY:** Ensure solenoid is energized. (use volt meter).

Ensure plunger in solenoid is being activated. (use manometer at test point after solenoid).

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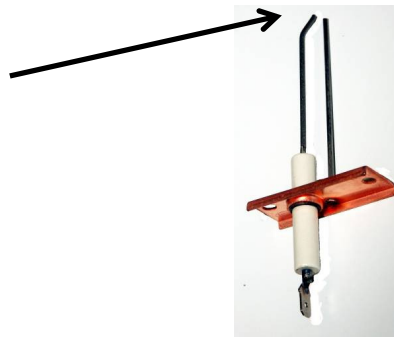
**POSSIBLE CAUSE:** Igniter / Flame Sensor

**REMEDY:** Ensure the gap between the igniter and sensor is approximately 1/8" – 3/16". DO NOT adjust the porcelain side of the igniter as permanent damage may result.

Check igniter wire connections.

Ensure igniter spark is strong.

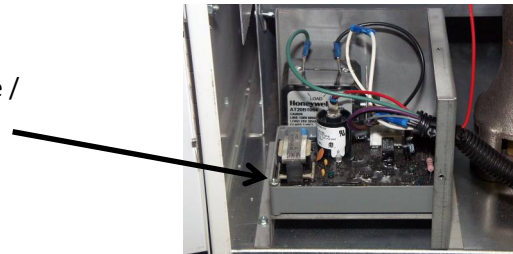
Replace igniter assembly if necessary.



**POSSIBLE CAUSE:** Ignition Board.

**REMEDY:** Ensure electrical signals for igniter and gas valve / solenoid are present.

Ensure ignition board is properly grounded.



**POSSIBLE CAUSE:** Thermostat.

**REMEDY:** Ensure that the thermostat is calling for heat (if it is, the fan will start). Please note that as a safety measure the thermostat is equipped with a 10 second delay.

If your heater is equipped with an optional external thermostat check that connections are secure and restart the heater. If the heater fails to restart, remove the optional line thermostat and restart the heater to confirm operational status. If the heater starts, replace the thermostat.





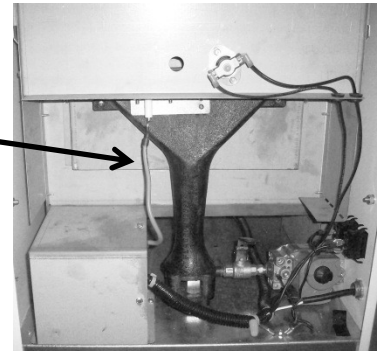
**PROBLEM: HEATER WILL NOT REMAIN LIT AFTER START UP.**

**POSSIBLE CAUSE:** Faulty igniter wire.

**REMEDY:** Check igniter wire for any damage. Replace is necessary.

**POSSIBLE CAUSE:** Faulty igniter / flame sensor.

**REMEDY:** Ensure connections are secure. Replace igniter / flame sensor if necessary.

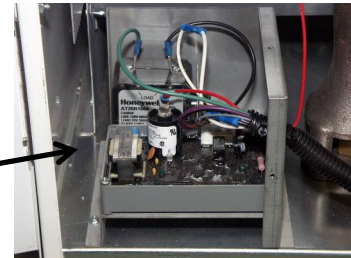


**POSSIBLE CAUSE:** Ignition board.

**REMEDY:** Check ground wire for proper connection.

Check polarity of extension cord compared to polarity of plug on the heater.

Replace faulty ignition board.



**POSSIBLE CAUSE:** Thermostat.

**REMEDY:** Ensure thermostat is calling for heat. NOTE: If the thermostat is not calling for heat, the heater will not operate.

**PROBLEM: ELECTRICAL.**

**POSSIBLE CAUSE:** All components.

**REMEDY:** Before replacing any component, all connections must be checked to ensure the electrical circuit is complete. (Use volt meter and enclosed wiring diagram).

Any point in the circuit where 120v is not achieved indicates location of problem and/or possible faulty component. NOTE: Everything downstream of the transformer is 24v (eg. all switches and sensors).

**PROBLEM: PIPING.**

**POSSIBLE CAUSE:** All pipe fittings.

**REMEDY:** When loosened, tightened or replaced, the complete fitting should be removed and approved pipe sealant applied to all male threads before reconnection